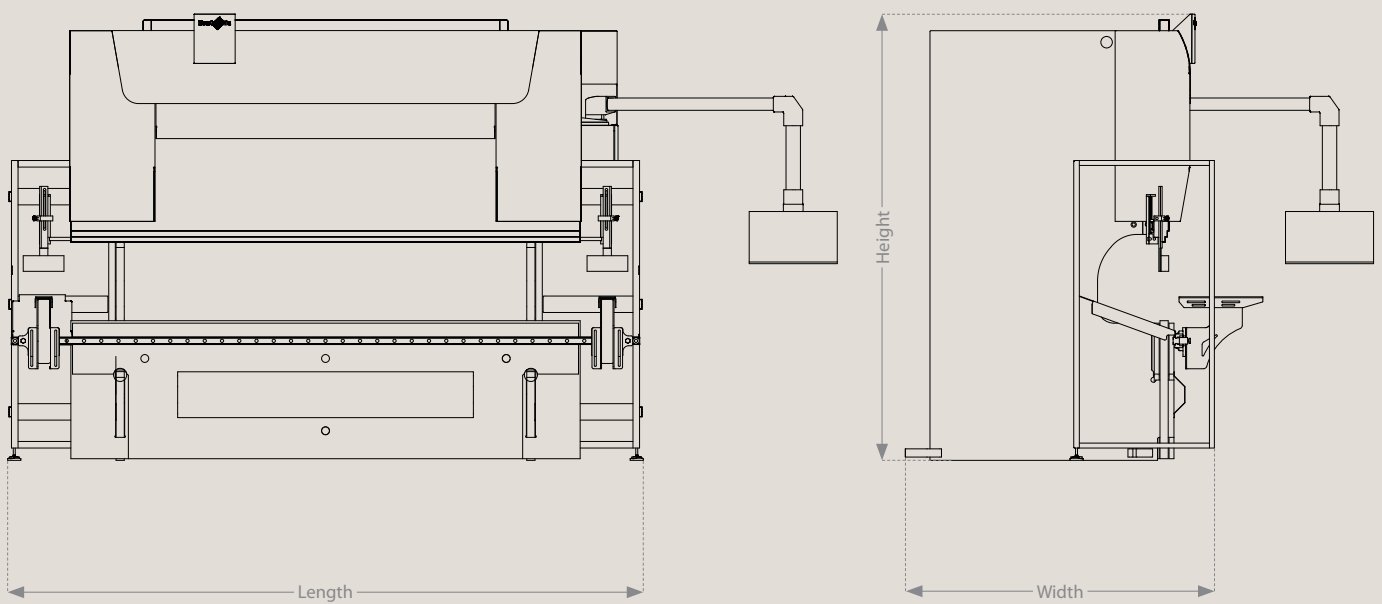


# Technical Data

## Xact Smart

	Xact Smart 100/3100	Xact Smart 160/3100	Xact Smart 225/4100	
Length	160	160	198	inch
Width	94.5	94.5	108.3	inch
Height	102.4	106.3	110.3	inch



Type	Xact Smart 100/3100	Xact Smart 160/3100	Xact Smart 225/4100	
Tonnage	110	176	248	t
Bending length	122.1	122.1	157.5	inch
Standard stroke	7.9	7.9	7.9	inch
Open height	18.4	18.4	18.4	inch
Distance between the side stands	96.5	96.5	134.7	inch
Throat	15.8	15.8	15.8	inch
Table width	2.37	2.37	2.37	inch
Max. backgauge range in X	36.5	36.5	36.5	inch
X-axis travel	23.7	23.7	23.7	inch
X-axis speed	945	945	945	inch/min
X-axis accuracy	0.0019	0.0019	0.0019	inch
R-axis travel	6	6	6	inch
R-axis speed	237	237	237	inch/min
R-axis accuracy	0.0019	0.0019	0.0019	inch
Z-axis travel	72.05	72.05	113.39	inch
Z-axis speed	945	945	945	inch/min
Max. Y-rapid traverse	331	331	331	inch/min
Max. Y-working speed	23.6	23.6	23.6	inch/min
Y-axis accuracy	0.0004	0.0004	0.0004	inch
Oil capacity	68.5	68.5	92.2	gal
Main motor power	8.3	11.2	11.2	HP
Weight	19,841	23,148	33,069	lbs

The right to make changes to dimensions, construction, and equipment is reserved. ISO-9001-certified.

**Bystronic: Best choice.**

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